

## **TECHNICAL DATA SHEET**

**Revision July 2014** 

## **INNOVA HE 7500**

Nature: Hot melt adhesive

Film: Soft, sticky, elastic

**Application:** INNOVA HE 7500 has been developed for the labeling of plastic bottles (PET, PE,

PVC, etc) and tin plate cans

**Application system:** Suitable for application by spray or roll on machines with speeds ranging from

10,000 to 60,000 bottles per hour. It can be used both for systems with precut

paper labels and plastic material from roll in feed roll system

**Properties:** The high tack allows it to be use even on cold and wet substrates

The low viscosity provides excellent runnability and high yield

	U.M.	Value	Method
Product specification			
Viscosity at 150°C	mPa.s	600 - 1200	MC 06
Softening point	°C	65 - 80	MC 10
Typical values			
Specific weight at 23°C	gr/cm³	approx 0.95	MC 08
Color		yellow	
Thermal stability		good	MC 11

**Application temperature:** 130 - 160°C

Packaging: Blocks of 500 grams approx packed in cardboard boxes, pallet of 512 kg net

**Storage:** Store in a dry and cool place at temperature not lower than 5°C and not higher

than  $30^{\circ}\text{C}$ . Keep away from heating sources, protect from dust.

Product in its original packaging can be store for 1 year.

Apply a good stock rotation, first in-first out

**Cleaning:** Production line and the contaminated tools can be cleaned with our detergent

**DE-TEC** 

**Precautions:** Cold product, in its solid form, is inert. Melted product behaves like hot liquid

can cause burns. Use proper protection devices, for additional information see

the Safety Data Sheet

All the data contained in this Technical Data Sheets are only referred to this specific product, they are based on the current state of our knowledge and are intended to describe the product

However the data should not be taken to imply any guarantee of a particular or general specification. It is responsibility of the user of the product to ensure to his satisfaction that the product is suitable for the intended purpose and method of use.